96-0004207

Department of Energy
Washington, DC 20585

October 28, 1996

The Honorable John T. Conway
Chairman
Defense Nuclear Facilities Safety Board
625 Indiana Avenue, N.W.
Suite 700
Washington, DC 20004

Dear Mr. Chairman:

Enclosed for your information is the sixth Quarterly Report on the Implementation of Defense Nuclear Facilities Safety Board Recommendation 94-1 by the Nuclear Materials Stabilization Task Group. This report presents the status of actions and milestones associated with the 94-1 Implementation Plan and describes activities underway to address emerging issues associated with nuclear materials stabilization for the period June 1 through August 31, 1996. As per our discussions, my deputy Mr. Ronald Izatt, will be my advocate in the management of these issues to achieve the successful completion of this important recommendation.

It should be noted that actions within the report anticipated for September completion, have now been completed. If you have any questions, please feel free to contact me or have your staff contact Mr. Frank Cole, Acting Director, Nuclear Materials Stabilization Task Group, (202) 586-5266.

Sincerely,

Alvin L. Alm
Assistant Secretary
for Environmental Management

Enclosure

96/4207

DEFENSE NUCLEAR FACILITIES SAFETY BOARD
RECOMMENDATION 94-1 IMPLEMENTATION

QUARTERLY REPORT

Covering the period
June 1 – August 31, 1996

Submitted: _____ Date: 9/30/96
for G. Frank Cole
Acting Director
Nuclear Materials Stabilization Task Group

Reviewed,
Recommending
Approval: _____ Date: 10/9/96
for Jill E. Lytle
Deputy Assistant Secretary for
Nuclear Material and Facility Stabilization

Approved: _____ Date 10/27/96
Alvin L. Alm
Assistant Secretary for
Environmental Management

I. PROGRAM OUTLOOK

Implementation Plan

The Secretary has submitted to the Chairman, Defense Nuclear Facilities Safety Board (DNFSB), a proposed Implementation Plan change for Rocky Flats. Additional individual site Implementation Plan changes will be prepared in consultation with the DNFSB staff and briefed to the Board. A roll-up of the individual changes to the 94-1 Implementation Plan is planned in early calendar 1997.

Site Specific Program Issues and Major Activities

Rocky Flats

Implementation Plan changes have been submitted to the Board for Rocky Flats, modifying three areas of the plan:

1. Highly-enriched uranium solutions will now be drained directly to bottles vice the original plan to blend down prior to shipment off-site. Because of delay in certifying the shipping containers, shipments of the uranium solutions will be completed by November 1996 instead of September 1996.

2. Schedules for solid residue stabilization have been revised to reflect delays in completion of higher risk salt stabilization by six months, from December 1997 to June 1998, and sand, slag, and crucible stabilization by one year, from May 1997 to May 1998.

3. Schedules for liquid residue stabilization have been revised to reflect a nine-month delay, from December 1997 to September 1998, in completion of stabilization activities in Building 771. Additional interim milestones have been added for Buildings 771 and 371.

Specific milestone changes and additions are included in the attached milestone list.

Savannah River

Over the past quarter, operation of the Savannah River canyons had been limited to stabilizing materials already within the canyons (small numbers of Mk31 target slugs, Pu-238 residues, and actinide solutions) due to recently identified seismic structural concerns. Under Secretary Grumbly, on August 20, 1996, authorized introduction of additional nuclear material into F-Canyon beginning August 26, 1996. A decision for H-Canyon is expected in November 1996. In parallel with examining the impacts of the canyon seismic issue, the Savannah River program managers at the Operations Office and Headquarters continue to examine the impacts of various scenarios for canyon utilization at the site. Any impacts and revisions to IP milestones will be reflected in an IP change.

A laboratory demonstration of the second generation Am/Cm test melter, used to support Am/Cm vitrification process development, was performed with inadequate conduct of operations by the research staff and experienced an equipment failure resulting in the destruction of the melter. The full schedule impact will not be completely evaluated until late October, but it is anticipated that the March 1998 schedule to begin vitrification of the Am and Cm will be significantly affected.

Richland

DOE and contractor management at the Plutonium Finishing Plant (PFP) are implementing breakthrough strategies to integrate stabilization activities with facility deactivation. These strategies include installing stabilization and packaging system equipment in the vault building rather than in PFP. These and other initiatives may result in changes to the methods and locations of stabilization activities. Once finalized, any changes from the breakthrough strategies will be included in an IP change.

Richland is delaying the stabilization of polycubes from the accelerated schedule identified in its June 1996 Site Integrated Stabilization Management Plan. Stabilization of polycubes will still be completed by January 2001, as scheduled in the Implementation Plan. Decelerating polycube stabilization will allow resources to be focused on higher priority solution stabilization and plutonium packaging needs, which are part of the 94-1 program.

Oak Ridge

Oak Ridge has submitted a draft implementation change to the NMSTG for the Molten Salt Reactor (MSRE) Project. In addition to the three original milestones, five new milestones are being proposed to align project progress with CERCLA activities involving the fuel salt and provide for a final stabilized disposition for both the fuel salt and uranium.

The K-25 Enriched Uranium Deposit Removal Program at Oak Ridge is under review at this time and could possibly result in Implementation Plan changes in the near future. Recent criticality assessments indicate that there may exist low enriched deposits in the K-29 Building that exceed risks imposed by the K-25 deposits. DOE is evaluating the K-29 criticality concerns to determine if reprioritizing deposit removal activities will be necessary.

Mound

A program review was conducted at Mound on May 8, 1996, at which the conclusion was reached that plutonium could be shipped to Los Alamos without significant repackaging thereby reducing repackaging costs by over $500,000 and reducing the schedule by approximately 9 months. During the quarter Mound shipped *1.2 kg* of plutonium to Richland and *1.3 kg* to Los Alamos. The site is working toward shipment of all plutonium holdings to LANL by the end of September. The process of shipping and repackaging at the receiving site will accomplish Mound's milestone of repackaging all plutonium in contact with plastic by September 1996.

Plutonium Residues EIS

The current RFETS baseline path for residues satisfies DNFSB commitments for safe interim storage. However, for approximately 43 metric tons of the residue inventory, implementation of different options, in addition to or in place of those identified in the baseline, may be desirable in order to ensure that the resulting waste forms will meet the new safeguards and security requirements (issued on July 22, 1996, by the Office of Safeguards and Security, NN-51) and provide further advantages with respect to waste minimization and ALARA.

The Department intends to prepare an Environmental Impact Statement (EIS) to evaluate the impacts associated with alternatives to preparing plutonium residues and scrub alloy currently being stored at Rocky Flats for disposition or disposal. The EIS will serve to ensure that the significant effects of the treatment alternatives are identified and decisions are made on safe and cost-effective treatment for disposal of the affected plutonium residues and scrub alloy. A Notice of Intent (NOI) to conduct the EIS is currently in draft, and is expected to be issued in September 1996. The EIS is currently scheduled for completion in July 1997, and will have minimal impact, if any, to completion of baseline implementation plan milestones.

II. ACTIVITIES

Trade Studies

The following two trade studies have been chartered to determine the preferred method for dealing with certain residue materials located at Rocky Flats, LANL, Hanford, LLNL, and other sites. The objective of each study is to evaluate alternatives for treating a category of residues to an end-state suitable for disposition. An end-state is either plutonium metal or oxide suitable for storage per the standard or a form that meets criteria for disposal as waste. All of the studies evaluate worker risk, public risk, worker exposure, waste generation, discharge to the environment, cost, and timeliness as performance measures for comparison of options.

- Disposition of Ash (planned completion September 1996)
- Disposition of Combustibles (planned completion September 1996)

The completion of these studies has been delayed from their originally scheduled dates (Ash to be completed in June, and Combustibles in July) due to the need to modify the methods used to assess performance measures for the various alternatives being considered in each of the respective studies. The modified methods were needed to provide a more accurate assessment of the relatively new technologies associated with the various stabilization alternatives.

Plutonium Stabilization and Packaging Procurement Project

On March 11, 1996, the Oakland Operations Office awarded a $54 million contract to BNFL, Inc. to provide the Department with plutonium stabilization and packaging equipment. During this quarter the design of the stabilization and packaging system was reviewed and approved; the System Design and System Specification Documents were approved; and the Quality

Assurance Program was approved. Authorization for fabrication of the prototype unit was granted. The prototype is to be delivered to the Rocky Flats Environmental Technology Site by March 21, 1997. Additionally, the plutonium storage package design was given preliminary approval. Prototype storage packages are being fabricated with testing scheduled for September 23-27, 1996. Final approval of the design depends on satisfactory completion of testing and review of the final test reports. The storage package meets the Department's criteria for long-term storage as defined in DOE-STD-3013-94 as well as all modifications presented in the draft DOE-STD-3013-96. The storage package exceeds ASME Boiler and Pressure Vessel Code criteria. Upon final approval of the design the storage package will become the Departmental standard for long-term storage of plutonium.

Research and Development Progress

As the Lead Laboratory for 94-1 plutonium R&D, Los Alamos issued a Technical Program Plan (TPP) outlining the research and development tasks and a work breakdown structure that supports the Research and Development Plan. In FY 1996 there are 180 milestones included in the funded portion of the TPP. 120 R&D milestones were planned through June 1996, with 108 completed as scheduled. The 12 missed milestones were a result of late starts due to personnel availability issues. Plans are in place to retain the appropriate personnel, and make up the missed milestones in the next quarter.

Technical Advisory Panel (TAP) Activities

The Technical Advisory Panel of the PFA is producing the 1996 94-1 R&D Plan scheduled for a September 30 delivery of a draft to the Task Group. This year's plan will narrow the focus of R&D efforts by reducing the alternatives under consideration consistent with results of completed trade studies. Also, traceability to 94-1 Implementation Milestones and derived R&D need dates will be documented formally in the Plan.

Fifteen white papers have been submitted to the PFA for review. Five have been sent by the TAP to the PFA Manager with recommendations, and two have been returned to authors requesting additional information for resubmission. The remaining white papers are under review by the TAP, which will provide recommendations on five papers to the PFA Manager by September 1996.

Additionally, the PFA has completed the first draft of a study investigating the feasibility of using radioactive scrap metal for fabricating the 3013 cans under the Plutonium Stabilization and Packaging System procurement.

III. MILESTONE SUMMARY

Progress to Date: Milestones Completed

- 165 milestones in Implementation Plan
- 69 completed
  - 26 early
  - 31 on time
  - 12 late
- 2 past due
- 8 at risk

A complete listing of milestones is included as an attachment to this report.

Milestones Completed Late This Quarter

IP-3.5-006 *Begin Blending and Shipping HEUN for Stabilization at Rocky Flats* (May 1996)

Beginning the bottling of HEUN in preparation for shipping the solutions off site began August 1996.

IP-3.6-037 *Complete Fuel Consolidation to Free Up Approximately 1,250 Additional Storage Spaces in Savannah River's RBOF* (December 1995)

Savannah River completed fuel consolidation to free up additional storage space in the Receiving Basin for Offsite Fuel (RBOF) in August 1996.

Milestones Past Due

IP-3.2-045 *Begin Repackaging Material to Meet Metal and Oxide Storage Standard at Lawrence Livermore National Laboratory* (May 1996)

Packaging will begin in April 1998. The original plans anticipated procurement of a full plutonium stabilization and packaging system. However, a full system would be costly relative to the small amount of material at LLNL. Livermore will obtain sufficient stabilization equipment to complete stabilization and packaging by May 2002. The materials will be packaged in the standard storage container to meet DOE-STD-3013. An IP change proposal has been directed to document the modified methodology and revised schedule.

IP-3.3-042 *Complete Trade-off Study to Develop Plans for the Stabilization and Packaging of Ash/Residues for Long-term Storage for Lawrence Livermore National Laboratory (April 1996).*

The Task Group has chartered an Ash Trade Study that addresses ash residues at all applicable sites. The requirements associated with Lawrence Livermore ash will be included in this study, which is scheduled for completion in September 1996. The results of this trade study, applicable to LLNL, will be included in the aforementioned IP change.

Milestones at Risk

Savannah River

The following milestones are at risk as a result of the delay associated with the canyon seismic issue, the review of various canyon utilization strategies or as specifically noted. Revised completion dates are being developed.

IP-3.6-002 *Complete stabilization of Mk31 targets via dissolution in F-Canyon* (September 1996)

IP-3.6-040 *Complete vacuum consolidation of Savannah River's K-Reactor Disassembly Basin Sludge* (September 1996) - earlier water chemistry problems have been controlled through deionization.

IP-3.6-033 *Begin stabilization of Mk16 and Mk22 HEU SNF* (November 1996)

IP-3.6-003 *Complete dissolution of Mk16 and Mk22 SNF* (November 1999)

IP-3.6-004 *Complete stabilization of resultant uranium solutions from dissolution of Mk16/22 SNF* (April 2000)

IP-3.1-011 *Begin processing H-Canyon plutonium solution* (February 1999)

IP-3.1-013 *Startup HB-line Phase II* (February 1999)

IP-3.1-012 *Complete processing H-Canyon plutonium solution* (February 2000)

IP-3.4-015 *Begin Am/Cm stabilization* (March 1998) - a modified schedule is being developed to accommodate additional equipment research and development requirements.

IP-3.4-016 *Complete Am/Cm stabilization* (September 1998)

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NUCLEAR MATERIALS STABILIZATION TASK GROUP
DNFSB Recommendation 94-1 Implementation Plan Milestones
September 19, 1996

WORKING DRAFT

165 Milestones
(172 proposed)

NMSTG Milestone Number	SIMS Cmt #	Key Milestones	Mat'l Group	IP Page #	DOE Site	Milestone	Due Date	Revised Due Date	Completion Date	Status	Code
IP-ES-042	001	*	General	6	All	Facilities will be started or restarted in accordance with DOE Order 5480.31. These restart and start-up requirements will be taken into account in the development of the "Facilities Section" of the Program Plan.	None			RF - Bldg 771 tank draining ORR completed August 1, 1995. First three tanks drained September 29, 1995.	
IP-3.2-028	002		Pu Met/Ox	47	HAN	Start engineering studies of a new repackaging line at Hanford.	Sep 1995		Sep 1995	Completed September 8, 1995. DOE-RL reported that the Milestone is being accomplished, since the overall issue of consolidated procurement of plant equipment has started and is developing information on specifications.	CC
IP-3.2-029	003		Pu Met/Ox	47	HAN	Complete detailed design, equipment procurement, and installation of a new repackaging system.	Dec 1998				
IP-3.2-033	004	*	Pu Met/Ox	48	HAN	Start restabilizing high assay oxides at the PFP.	Jul 1999				
IP-3.2-030	005		Pu Met/Ox	47	HAN	Train staff, prepare procedures, perform operational readiness testing (prior to commencing operations).	Sep 1999				
IP-3.2-031	006	*	Pu Met/Ox	47	HAN	Commence repackaging operations at Hanford.	Oct 1999				
IP-3.2-032	007	*	Pu Met/Ox	47	HAN	Complete metal repackaging at Hanford.	Sep 2000				
IP-3.2-018	008	*	Pu Met/Ox	41, 48, 50	HAN	Thermally stabilize and repackage all plutonium oxide to meet the metal and oxide storage standard.	May 2002				
IP-3.3-031	009	*	Pu Res	4, 67, 73	HAN	Stabilize existing inventory of sludge (low organic residues) in muffle furnaces.	Sep 1995		Jun 1995	Completed early on June 13, 1995.	CE
IP-3.3-032	010	*	Pu Res	4, 67, 73	HAN	Stabilize 46 cans of selected ash from RF in the muffle furnaces.	Mar1996		Jan 1996	Completed early in January 1996.	CE
IP-3.3-028	011	*	Pu Res	67	HAN	Stabilization of Polycubes begins.	Jul 1999			"Pyrolysis Furnace" and "Plutonium Stabilization and Handling" budget shortfall of ~ $15M is being resolved (by the site) by "delaying polcube stabiliation and " until costs can be absorbed in FY97 & FY98 budgets. (JUL 96 RPT)	
IP-3.3-026	012	*	Pu Res	67	HAN	Stabilization of reactive solids (SS&C) completed.	Jan 2000			Impact of termination of safeguards control on cemented items with Pu concentrations less than 2 wt.% after they have been packaged according to TRU waste criteria needs to be evaluted and quantified for 94-1 IP. (JUN 96 RPT)	
IP-3.3-029	013	*	Pu Res	67, 73	HAN	Stabilization of Polycubes completed.	Jan 2001				

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IP-3.3-027	014		Pu Res	67	HAN	Stabilization and repackaging of interim-stabilized materials completed.	Jan 2002			Supporting action necessary to meet IP-3.3-033 due May 2002.	
IP-3.3-033	015	*	Pu Res	4, 67, 73	HAN	Stabilize and package all remaining residues to safe storage standards.	May 2002				
IP-3.1-024	016	*	Pu Soln	3, 36, 37	HAN	Complete transfer of 22,700 liters of PUREX solutions to tank farms at Hanford	Aug 1995		Apr 1995	Completed early on April 28, 1995.	CE
IP-3.1-014	017		Pu Soln	36	HAN	All bottles of plutonium solutions at Hanford inspected to ensure proper venting	Sep 1995		May 1995	Completed early on May 16, 1995.	CE
IP-3.1-015	018		Pu Soln	36	HAN	220 liters of chloride solutions at Hanford stabilized as part of a developmental testing program.	Sep 1995		Sep 1995	Completed September 29, 1995.	CC
IP-3.1-021	019	*	Pu Soln	37	HAN	Complete solution technology development at Hanford Plutonium Finishing Plant (PFP).	Mar1996		Apr 1996	Completed late in April 1996.	CL
IP-3.1-016	020		Pu Soln	36, 37	HAN	ROD issued for PFP Clean-out and Stabilization EIS	Jun 1996		Jun 1996	Completed. Rod was approved on June 25, 1996 and published in the Federal register on July 10, 1996. (JUN 96 RPT)	CC
IP-3.1-022	021	*	Pu Soln	37	HAN	Begin processing solutions at PFP.	Jun 1997			Vertical calcining test run # 6 completed in July. 0.5 wt.% LOI continues to be met, but equipment problems prevent calcining full time. (JUL 96 RPT)	
IP-3.1-017	022	*	Pu Soln	3, 36, 37	HAN	Stabilization of 4,800 liters at PFP completed	Jan 1999				
IP-3.6-016	023		SNF	105	HAN	Complete cofferdam installation in K-West Basin	Feb 1995		Feb 1995	Completed February 1995. USQ package approved by DOE (RL) June 7, 1995.	CC
IP-3.6-014	024		SNF	105	HAN	Develop K-Basin potential funding options and an acquisition strategy, as appropriate	Mar1995		Mar 1995	Completed March 1995.	CC
IP-3.6-015	025		SNF	105, 112	HAN	Issue Notice of Intent for K-Basins EIS	Mar 1995		Mar 1995	Completed. Published in the Federal Register on March 28, 1995.	CC
IP-3.6-017	026		SNF	5, 105	HAN	Complete cofferdam installation in K-East Basin	Apr 1995		Apr 1995	Completed April 1995; USQ package approved by DOE (RL) June 7, 1995.	CC
IP-3.6-019	027		SNF	105	HAN	Initiate sludge retrieval demonstration in conjunction with cofferdam installation in K-Basins	Apr 1995		Dec 1994	Completed early in December 1994.	CE
IP-3.6-018	028		SNF	5, 102, 105, 112	HAN	Start fuel characterization in K-Basin hot cells	Apr 1995		Apr 1995	Completed. Started fuel transfer to PNL & characterization on March 30, 1995.	CC
IP-3.6-020	029		SNF	105, 112	HAN	K-Basins Integrated Path Forward Schedule providing details of major system acquisitions and material movements issued.	May 1995		Apr 1995	Completed early. Schedule issued April 25, 1995.	CE

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IP-3.6-010	030		SNF	101, 103, 105	HAN	Issue "Management of SNF from the K-Basins" EIS ROD	Dec 1995		Mar 1996	Completed late on March 4, 1996	CL
IP-3.6-012	031	*	SNF	105, 112	HAN	Begin SNF and sludge removal from K-Basins	Dec 1997			39 of 49 CSB concrete placements completed. CSB equipment is being reviewed. **Definition and implementation CSB design criteria has not been resolved - DNFSB June 11, 1996** (JUL 96 RPT)	WW
IP-3.6-001	032	*	SNF	5, 96, 105, 112	HAN	Complete removal of all SNF from K-Basins	Dec 1999			See IP-3.6-012	WW
IP-3.6-201	153	*	SNF		HAN	Complete removal of all sluge from K-Basins	Dec 2000			IP-3.6-201 added to separate original milestone, IP-3.6-001, into two parts, SNF removal (001) followed by sluge removal (201).	
IP-3.6-045	033	*	SNF	111	ID	Begin movement of CPP-603 South Basin SNF	Jul 1995		May 1995	Completed early on May 12, 1995	CE
IP-3.6-043	034	*	SNF	110, 111, 113	ID	Move an additional 189 SNF units from CPP-603 North and Middle Fuel Storage Facility to CPP-666	Dec 1995		Sep 1995	Completed early on September 11, 1995	CE
IP-3.6-044	035	*	SNF	110, 111, 113	ID	Move all SNF **(6.84 metric tons)** from CPP-603 North/Middle Basins to CPP-666	Dec 1996		Aug 1996	Completed early on August 5, 1996	CE
IP-3.6-046	036	*	SNF	111, 113	ID	Complete the removal of all SNF not requiring overpacking from CPP-603	Dec 1998			Preparatory work is progressing. Fuel movement plan is approved. Bucket fabrication and handling tool design is underway, safety documentation is being written, and tool mock-ups are being built fpr Phase VI, Group 4 and 5 fuel (MAY 96 RPT)	
IP-3.6-047	037	*	SNF	111, 113	ID	Construct and startup a CPP-603 dry storage overpacking station	Dec 1998			Fuel Canning Station installation was completed April 29, 1966. Storage canister deliveries have been delayed until June 1996 because of material shortages. The SO Test procedure was completed in April and testing is currently ongoing. (MAY 96 RPT)	
IP-3.6-005	038	*	SNF	96, 110, 112, 113	ID	Remove all SNF from the CPP-603 Fuel Storage Facility	Dec 2000			Aluminum plate fuel removal tooling 90% design review is issued. Fuel Movement Plan has been approved. Safety documentation preparation is progressing. (May 1996 RPT)	
IP-3.2-037	039		Pu Met/Ox	49	LANL	Complete peer review of LANL packaging operations for long-term storage	Apr 1995		Apr 1995	Completed April 28, 1995	CC

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IP-3.2-039	040		Pu Met/Ox	49	LANL	Integrate and demonstrate repackaging operations at the TA-55 plutonium facility at LANL	Apr 1995		Apr 1995	Completed April 28, 1995. Cold operations demonstrated April 28, 1995, hot operations demonstrated June 1, 1995.	CC
IP-3.2-040	041		Pu Met/Ox	49	LANL	Begin repackaging of plutonium metal and oxide at the TA-55 plutonium facility in LANL	May 1995		May 1995	Completed, repackaging operations commenced May 1995.	CC
IP-3.2-035	042	*	Pu Met/Ox	48	LANL	Stabilize and repackage high risk vault items to meet long-term storage standards	Sep 1997			"Although several internal milestones appear to be at risk no IP milestones are projected to be at risk." Facility evaporator problems continue. Pu solution are backlogged Operations Center Upgrade schedule is not "detailed". (JUL 96 RPT)	WW
IP-3.2-014	043	*	Pu Met/Ox	41, 48, 49, 50	LANL	Thermally stabilize and repackage all plutonium oxide to meet the metal and oxide storage standard	May 2002				
IP-3.3-035	044		Pu Res	73	LANL	Perform 100% visual inspection of vault inventory	May 1995		Apr 1995	Completed early on April 7, 1995.	CE
IP-3.3-034	045		Pu Res	73	LANL	(LANL lead; HAN, LLNL, RF and SR assist) Develop risk-based, complex-wide categorization and prioritization decision criteria that all stored residues will be required to meet.	Sep 1995		Mar 1996	LANL is assisting sites on the specific application of LANL's method and criteria. Hanford has evaluated LANL's methodology and provided feedback to LANL. (HAN JUN 96 RPT)	CL
IP-ES-100	046	*	Pu Res	4	LANL	Stabilize 220 kgs of residues	Oct 1995		Oct 1995	Completed (if revision of milestone IP-3.3-040 is approved) Milestone is a roll-up of IP's-3.3-038, -039, & -040	CC
IP-3.3-037	047	*	Pu Res	74	LANL	Process 90% of analytical solutions	Oct1995		Aug 1995	Completed early on August 31, 1995. All analytical solutions processing will be completed by September 30,1995.	CE
IP-3.3-036	048		Pu Res	74	LANL	Recover 100 neutron sources	Oct 1995		Apr 1995	Completed early on April 21, 1995.	CE
IP-3.3-038	049		Pu Res	74	LANL	Process 100 kgs of sand, slag and crucible materials.	Oct 1995		Apr 1995	Completed early on April 21, 1995.	CE
IP-3.3-039	050		Pu Res	74	LANL	Process 70 kgs of hydroxide solids.	Oct 1995		Apr 1995	Completed early on April 21, 1995.	CE
IP-3.3-040	051	*	Pu Res	74	LANL	Oxidize 50 kgs of corroded metal items.	Oct 1995		Oct 1995	Completed revised milestone on time. Revised milestone is "Stabilze 100 metal items by October 31, 1995."	CC
IP-3.2-044	052		Pu Met/Ox	49	LLNL	Begin initial inspection of metal items.	Apr 1995		Apr 1995	Completed in April 1995. Inspections finished in November 1995.	CC
IP-3.2-045	053	*	Pu Met/Ox	49	LLNL	Begin repackaging material to meet the metal and oxide storage standard	May 1996			Past Due. Milestone will have to be revised based on standard complex-wide procurement. Site estimates repackaging will begin in April 1998.	PP

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IP 3 2-042	054	*	Pu Met/Ox	49	LLNL	Complete the Plutonium ES&H Corrective Action Plan at LLNL	Jan 1997			188 of 275 metal items are assessed. 24 assessments completed in July. 15 assessments will be completed per month hereafter to complete milestone by Sep 1997 due date (JUL 96 RPT)	WW
IP-3 2-043	055	*	Pu Met/Ox	49	LLNL	Excess plutonium metal items at LLNL repackaged in compliance with DOE-STD-3013-94	May 2002				
IP-3 2-015	056	*	Pu Met/Ox	2, 41, 50	LLNL	Thermally stabilize and repackage all plutonium oxide to meet the metal and oxide storage standard.	May 2002			–	
IP-3 3-042	057		Pu Res	71, 73	LLNL	Complete trade-off study to develop plans for the stabilization and packaging of ash/residues for long-term storage	Apr 1996			Past Due. On February 9, 1996 site reported having done some R&D work to analyze the effectiveness of stabilization technologies but did not intend to do a trade-off study	PP
IP-3 3-045	058	*	Pu Res	73	LLNL	Identify, characterize, and non-destructively assay all Pu items	Jan 1997				
IP-3 3-043	059	*	Pu Res	71	LLNL	Materials identified in the Pu ES&H Vulnerability study requiring stabilization will be processed during the first year of Phase 3 operations.	Apr 1997				
IP-3 3-041	060	*	Pu Res	4, 71, 73	LLNL	Stabilize and package all containers of ash/residue.	Apr 1998				
IP-3 3-046	061	*	Pu Res	73	LLNL	Ship all excess items to LANL.	May 2002			Milestone to be deleted with submission of next qtrly rpt. LLNL will process and store items.	
IP-3 2-003	062	*	Pu Met/Ox	41, 50	Mound	Repackage all plutonium metal in direct contact with plastic	Sep 1996			Completed shipping Phase I materials to Hanford and 1.2 Kg of Pu calorimetry materials to LANL. U-233 material was shipped to OR. Shortage of DOT 9968 containers may impact completing shipping Pu by 9/30/96. (JUL 96 RPT)	
IP-3 2-101	063	*	Pu Met/Ox	50	Mound	Repackage all plutonium metals and oxides to meet the DOE metal and oxide storage standard	May 2002			Site is on schedule to ship all excess Pu by June 30, 1997. (APR 96 RPT)	
IP-ES-001	064	*	General	2	NMSTG	Issue a DNFSB 94-1 Integrated Program Plan	Feb 1995		Feb 1995	Completed February 28, 1995	CC
IP-ES-004	065	*	General	3	NMSTG	Research Committee established.	Mar 1995		Mar 1995	Completed March 15, 1995.	CC
IP-ES-005	066	*	General	3	NMSTG	Research Committee's comprehensive Research and Technology Development Plan issued (RC).	Nov 1995		Nov 1995	Completed November 30, 1995	CC
IP-ES-041	067	*	General	5	NMSTG	Complete the "Facilities Section" of the Integrated Program Plan (IWG).	Dec 1995		Nov 1995	Completed early on November 7, 1995	CE

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IP-ES-006	068	*	General	3	NMSTG	Research and technology development efforts will be measured against the comprehensive plan, which will be updated annually	Nov 1996			Plutonium Focus Area replaces Research Committee Pu Focus Area will update	
IP-3.2.011	069		Pu Met/Ox	2, 41	NMSTG	Pu Metals/Oxides Trade Study Completed	May 1995		May 1995	Completed May 15, 1995.	CC
IP-3.3-050	070	*	Pu Res	73	NMSTG	Develop complex-wide secondary material storage standard for materials that are less than 50% assay	Dec 1995		Jan 1996	Completed late on January 25, 1996	CL
IP-3.6-100	071		SNF	100	NMSTG	Issue Final Programmatic SNF EIS	Apr 1995		Apr 1995	Completed in April 1995	CC
IP-3.6-053	072		SNF	100, 103, 112	NMSTG	Issue Programmatic SNF EIS Record of Decision	Jun 1995		Jun 1995	Completed Published in Federal Register June 1, 1995	CC
IP-3.6-006	073		SNF	99, 112	NMSTG	Issue the SNF Program Plan	Nov 1995		Nov 1995	Completed November 30, 1995	CC
IP-3.6-008	074		SNF	100, 112	NMSTG	Issue Foreign Research Reactor SNF EIS ROD	Dec 1995		May 1996	Completed late on May 13, 1996	CL
IP-3.6-048	075		SNF	112	NMSTG	Environmental Management PEIS ROD issued	Sep 1995		Jun 1995	Completed early on June 1, 1995	CE
IP-3.6-049	076		SNF	112	NMSTG	Repository EIS Record of Decision	Sep 2000				
IP-3.4-012	077		Spec Iso	80	NMSTG	Activities will be initiated to clarify end-states and disposition pathways.	None			Will be addressed by the IWG Small Sites, Small Holdings Initiative.	
IP-3.4-013	078		Spec Iso	80	NMSTG	Activities will be initiated to establish storage standards and/or criteria for unique material forms as required.	None			Local standards/criteria for material storage are being developed for Am/Cm, Np and Pu-238.	
IP-3.4-014	079		Spec Iso	80	NMSTG	Activities will be initiated to resolve transportation, storage space, and consolidation issues related to Special Isotopes	None			Will be addressed by the IWG Small Sites, Small Holdings Initiative	
IP-3.4-009	080		Spec Iso	78	NMSTG	Non-defense users will define requirements for programmatic and National Asset reserves, in concert with DOE representatives (including NE). Inventories in excess of these requirements will be considered for long-term storage or disposal.	None			Will be addressed by the IWG Small Sites, Small Holdings Initiative	
IP-3.4-008	081		Spec Iso	78	NMSTG	Strategic goals will be refined for which parts of current inventories must be retained for future use. DOE(DP) will define isotope quantities and forms that will be reserved for national security needs	None				
IP-3.2-017	082	*	Pu Met/Ox	2, 41, 50	OR	Thermally stabilize and repackage all plutonium oxide to meet the metal and oxide storage standard.	May 2002			Preparation phase activities remain on schedule (JUL 96 RPT)	

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IP-3 5-010	083	*	Uranium	92, 93	OR	Complete "interim corrective measures" drain water from ACB cell, partition the off-gas system, eliminate water sources	Nov 1995		Nov 1995	Completed November 30, 1995	CC
IP-3 5-003	084	*	Uranium	87, 92, 93	OR	Complete mechanical removal of HEU deposits at OR's K-25 Plant	Sep 1997			The approach for placing Deposit Removal Project deposits in safe storage is being reevaluated in parallel with development of the project's incentive task order. Milestone change requests may be forthcoming (JUL 96 RPT)	WW
IP-3 5-004	086	*	Uranium	87, 92, 93	OR	Complete chemical removal of remaining HEU deposits at OR's K-25 Plant	Apr 1999			Main cart fabrication is proceeding and is expected to be completed in October 1996 (vice August 1996 reported in June) (JUL 96 RPT)	WW
IP-3 5-004A	167	*	Uranium		OR	Submit MSRE Fuel Salt Disposition Feasibility Study to EPA/TDEC		Feb 1997		Proposed Implementation Plan milestone addition (AUG 1997)	
IP-3 5-004B	168	*	Uranium		OR	Complete MSRE Off-gas System reactive gas removal		Jun 1997		Proposed Implementation Plan milestone addition (AUG 1997)	
IP-3 5-004C	169	*	Uranium		OR	Submit MSRE Fuel Salt ROD to EPA/TDEC		Jan 1998		Proposed Implementation Plan milestone addition. (AUG 1997)	
IP-3 5-005	085	*	Uranium	87, 92, 93	OR	Remove HEU Uranium deposits for ORNL's Molten Salt Reactor Experiment (MSRE) project	Feb 1998			Nuclear Material Stabilization Program June 12, 1996 review supports a proposed MSRE program plan revision that will incorporate new technical information. The proposal includes four new 94-1 IP milestones to be proposed in August 1996. (JUN 96 RPT)	WW
IP-3 5-005A	170	*	Uranium		OR	Complete MSRE uranium deposit removal		Feb 1999		Proposed Implementation Plan milestone revision. (AUG 1997)	
IP-3 5-005B	171	*	Uranium		OR	Complete MSRE reactive gas and uranium deposit conversion.		May 2000		Proposed Implementation Plan milestone addition. (AUG 1997)	
IP-3 5-011	087	*	Uranium	92	OR	Fuel salts at OR's MSRE project removed.	May 2000			See Milestone IP-3.5-005	
IP-3.5-011A	172	*	Uranium		OR	Complete MSRE fuel salt removal.		Jun 2002		Proposed Implementation Plan milestone revision. (AUG 1997)	
IP-3 5-011B	173	*	Uranium		OR	MSRE stabilized fuel salt and uranium stored		Feb 2003		Proposed Implementation Plan milestone addition. (AUG 1997)	
IP-3 2-046	088	*	Pu Met/Ox	50	RF	Conduct a sampling and inspection program at Rocky Flats to determine the relative risk and priority for repackaging plutonium metals and oxides in close proximity to plastic and other synthetic materials	Jul 1995		Sep 1995	Completed late on September 30, 1995. Late completion due to Bldg 371 ventilation and Stacker/Retriever problems.	CL

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IP-3.2-020	089	*	Pu Met/Ox	41, 45, 50	RF	Repackage a total of 256 items in Building 707 where Pu metal is in direct contact with plastic	Oct 1995		Nov 1995	Completed late on November 14, 1995. DNFSB staff informed November 15, 1995	CL
IP-3.2-021	090	*	Pu Met/Ox	45, 50	RF	Repackage 1, 602 Rocky Flats Pu metal items not in direct contact with, but in proximity to, plastic	Oct 1996			Site management summary reports at risk, but attached IP summary reports on track (AUG 96 RPT)	RR
IP-3.2-012	091	*	Pu Met/Ox	41, 50	RF	Thermally stabilize the existing backlog of all known reactive plutonium oxide at Rocky Flats. (Estimate 63 kgs.)	Oct 1996			Quarterly Progress Chart indicates behind schedule, but IP summary reports on track (AUG 96 RPT)	WW
IP-3.2-022	092	*	Pu Met/Ox	45	RF	New Pu metal/oxide processing line operational in Building 371 at Rocky Flats	Sep 1998			On schedule. RF to receive prototype bagless transfer system. (JUN 96 RPT)	
IP-3.2-016	093	*	Pu Met/Ox	2, 41, 50	RF	Thermally stabilize and repackage all plutonium oxide to meet the metal and oxide storage standard	May 2002				
IP-3.3-011	094	*	Pu Res	4, 63, 73	RF	Vent 2,045 residue drums with a potential for hydrogen gas generation.	Oct 1995		Sep 1995	Completed early on September 25,1995	CE
IP-3.3-008	095	*	Pu Res	63	RF	Vent 700 unvented residue drums.	Oct1996		Dec 1995	Completed early on December 22, 1995.	CE
IP-3.3-015	096	*	Pu Res	4, 73	RF	Vent all inorganic residues	Oct 1996		Dec 1995	Completed early on December 22, 1995.	CE
IP-3.3-016	097	*	Pu Res	4, 73	RF	Vent all wet/miscellaneous residues	Oct 1996		Dec 1995	Completed early on December 22, 1995.	CE
IP-3.3-014	098	*	Pu Res	4, 63, 73	RF	Stabilize all sand, slag, and crucible materials and graphite fines.	May 1997	May 1998		Implementaion Plan change approved August 20,1996	
IP-3.3-014A	154	*	Pu Res		RF	**BEGIN** stabilization of SS&C and graphite fines.		Sep 1997		Implementaion Plan change approved August 20,1996.	
IP-3.3-012	099	*	Pu Res	4, 61, 73	RF	Stabilize by pyrochemical oxidation and repackage 6,000 kgs of higher risk Plutonium containing salts.	May 1997	Feb 1998		Implementaion Plan change approved August 20,1996.	
IP-3.3-012A	155	*	Pu Res		RF	**BEGIN** stabilzation by pyrochemical oxidation 6,000 kg higher risk Pu salts.		Aug 1997		Implementaion Plan change approved August 20,1996.	
IP-3.3-013	100	*	Pu Res	4, 61, 73	RF	Stabilize remaining high risk salts (4,000 kgs.) via chemical oxidation	Dec 1997	Jun 1998		Implementaion Plan change approved August 20,1996.	
IP-3.3-017	101	*	Pu Res	4, 61, 73	RF	Stabilize high risk combustibles (11,000 kgs).	Nov 1998			On schedule. (JUN 96 RPT)	
IP-ES-025	102	*	Pu Res	4, 63	RF	Repackage all Pu inorganic oxides and wet/miscellaneous residues (1,113 drums).	May 2002				
IP-3.1-004	103	*	Pu Soln	34, 37	RF	Complete NEPA analysis (an Environmental Assessment) for solution stabilization.	Apr 1995		Apr 1995	Completed April 28, 1995.	CC

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IP-3.1-020A	156	*	Pu Soln		RF	**START** draining B771 hydroxide tanks and begin processing		Nov 1996		Implementaion Plan change approved August 20,1996	
IP-3.1-020B	157	*	Pu Soln		RF	**COMPLETE** draining four (4) B771 hydroxide tanks		Jan 1997		Implementaion Plan change approved August 20,1996	
IP-3.1-020C	158	*	Pu Soln		RF	**COMPLETE** B771 hydroxide precipitation process		Mar 1997		Implementaion Plan change approved August 20,1996	
IP-3.1-020D	159	*	Pu Soln		RF	**START** draining five (5) B771 high level tanks and begin oxalate processing		Nov 1997		Implementaion Plan change approved August 20,1996	
IP-3.1-020E	160	*	Pu Soln		RF	**COMPLETE** processing liquids from B771 high level tank & bottles		May 1998		Implementaion Plan change approved August 20,1996	
IP-3.1-020F	161	*	Pu Soln		RF	**COMPLETE** processing all liquids in B771		Sep 1998		Implementaion Plan change approved August 20,1996	
IP-3.1-020G	162	*	Pu Soln		RF	**START** draining B371 tanks and begin processing		Dec 1996		Implementaion Plan change approved August 20,1996	
IP-3.1-020H	163	*	Pu Soln		RF	**COMPLETE** draining six (6) B371 Cat B tanks		Feb 1997		Implementaion Plan change approved August 20,1996	
IP-3.1-020I	164	*	Pu Soln		RF	**COMPLETE** draining two (2) B371 criticality tanks.		Jun 1997		Implementaion Plan change approved August 20,1996	
IP-3.1-020J	165	*	Pu Soln		RF	**COMPLETE** processing liquids from eight (8) B371 tanks		Jun 1997		Implementaion Plan change approved August 20,1996	
IP-3.1-020K	166	*	Pu Soln		RF	**COMPLETE** processing all liquids in B371		Jun 1999		Implementaion Plan change approved August 20,1996	
IP-3.1-005	105	*	Pu Soln	34, 37	RF	All solutions in Building 771 (12,000 l) stabilized	Dec 1997	Sep 1998		Implementaion Plan change approved August 20,1996	
IP-3.1-006	106	*	Pu Soln	3, 34, 37	RF	18,000 l of solutions in Building 371 stabilized	Jun 1999			On schedule (JUN 96 RPT)	
IP-3.1-003	107	*	Pu Soln	31	RF	Place plutonium metal and oxide generated from stabilizing solutions at RF in a form suitable for safe storage	May 2002				

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IP-3.5-006	108	*	Uranium	90, 93	RF	Begin bottling and shipping 2,700 liters of HEU solutions offsite for stabilization	May 1996		Aug 1996	Completed late on August 13, 1996	CL
IP-3.5-001	109	*	Uranium	87, 90, 93	RF	Remove all HEU uranyl nitrate solutions (2,700 liters) from Building 886 and complete all shipments offsite	Sep 1996			On schedule (JUN 96 RPT)	WW
IP-ES-018	110	*	General	4	RF, SR, Mound	All Pu Metal in direct contact with plastic repackaged	Sep 1996			RF completed on November 14, 1995. SR completed November 1995.	
IP-3.2-100	111		General	101	SR	Final IMNM EIS issued	May 1995		May 1995	Completed in May 1995. Issued for public distribution and NOA to EPA October 13, 1995. NOA in Federal Register October 20, 1995	CC
IP-3.2-024	112		General	5, 35, 37, 46, 64, 81, 82, 90, 101, 112	SR	IMNM EIS ROD issued. (The ROD will select a method for stabilizing SR fuel and targets, H-Canyon Pu-239 solutions, metals & oxides, Pu residues, special isotopes, and HEU solutions.)	Jul 1995		Dec 1995	Completed late on December 12, 1995. Added TRR fuel (82 cans)	CL
IP-3.2-025	113	*	Pu Met/Ox	46, 50	SR	Metal turnings where plutonium metal is known to be in direct contact with plastic at Savannah River will either be processed (using the F-Canyon and FB-Line facilities) to a safe storable form, or repackaged.	Dec 1995		Nov 1995	Completed early on November 20, 1995.	CE
IP-3.2-027	114		Pu Met/Ox	47, 65	SR	Modifications to the FB-Line facility (installation of a bagless transfer system) completed.	Sep 1997			Installation scheduled to begin ahead of schedule in June 1997.	
IP-3.2-026	115		Pu Met/Ox	46, 65	SR	A new or modified Actinide Repackaging Facility at Savannah River, required to fully meet the metal and oxide storage standard, is available. (Assumes the approval of an FY98 Line Item Project).	Dec 2001			Site has restated milestone to "Startup new APSF/Vault and scheduled for July 2001.	
IP-3.2-013	116	*	Pu Met/Ox	2, 41, 46, 50	SR	Thermally stabilize and repackage all plutonium oxide to meet the metal and oxide storage standard.	May 2002				
IP-3.3-021	117	*	Pu Res	65	SR	Processing in F-Area begins.	Sep 1996		May 1996	Completed early in May 1996. (however the site does not expectto complete Pu residue processing on time.	CE
IP-3.3-018	118		Pu Res	65	SR	Characterization methods used will include NDA using digital radiography equipment, with selected sampling of containers using existing gloveboxes with modifications.	Dec 1997			Digital radiography installation delay will delay completion of milestone until July 1998. (JUL RPT)	WW

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IP-3.3-022	119	*	Pu Res	4, 65, 74	SR	Processing of existing inventories of SS&C material completed	Dec 1997			See IP-3.3-021. Although processing began ahead of schedule the site does not expect to complete Pu residue process on time due to conflicting F-canyon requirements.	WW
IP-ES-032	120	*	Pu Res	4, 65, 74	SR	Stabilize all other residues at SR	May 2002			See IP-3.3-021. Although processing began ahead of schedule the site does not expect to complete Pu residue process on time due to conflicting F-canyon requirements.	
IP-3.1-007	121		Pu Soln	35, 37	SR	ROD for the F-Canyon plutonium solutions issued	Feb 1995		Feb 1995	Completed. ROD issued February 2, 1995	CC
IP-3.1-008	122		Pu Soln	35, 37	SR	Begin F-Canyon processing operations	Feb 1995		Feb 1995	Completed. Processing commenced February 3, 1995.	CC
IP-3.1-009	123	*	Pu Soln	3, 35, 37	SR	Complete Stabilization of F-Canyon plutonium solutions (320,000 liters converted to metal)	Jan 1996		Apr 1996	Completed late on April 11, 1996.	CL
IP-3.1-011	124	*	Pu Soln	35, 37	SR	Begin H-Canyon stabilization operations.	Feb 1999			H-Canyon restart is uncertain. There are seismic, budget and staffing concerns.	
IP-3.1-013	125		Pu Soln	35	SR	SR's HB-Line Phase II start-up	Feb 1999			H-Canyon restart is uncertain. There are seismic, budget and staffing concerns.	
IP-3.1-012	126	*	Pu Soln	35, 37	SR	Stabilization operations completed for Pu-239 solutions in SR's H-Canyon (34,000 liters converted to oxide)	Feb 2000			Stabilization decision may be dependent upon facility utilization decision. ROD to be issued will specify final stategy.	
IP-3.6-101	127		SNF	109	SR	Re-examine L-Basin corrosion surveillance coupons.	Feb 1995		Feb 1995	Completed in February 1995.	CC
IP-3.6-034	128	*	SNF	109	SR	Complete vacuum consolidation of SR's L-Reactor Disassembly Basin sludge.	Sep 1995		Mar 1995	Completed early on March 31, 1995.	CE
IP-3.6-035	129	*	SNF	109	SR	Reorient fuel in SR's L-Reactor Disassembly Basin to a horizontal configuration.	Feb 1996		Nov 1995	Completed early on November 29, 1995.	CE
IP-3.6-037	130	*	SNF	110, 112	SR	Complete fuel consolidation to free up approximately 1,250 additional storage spaces in SR's RBOF.	Dec 1995			Past Due. SR preparing milestone change request to read, "Repackage SNF in RBOF to provide 900 MTRE additional capacity by December 31, 1996. (JUN 96 RPT)	PP
IP-3.6-032	131	*	SNF	107, 110, 112	SR	Begin Mk31 target stabilization in SR's F-Area	Nov1995		Feb 1996	Completed late on February 12, 1996.	CL
IP-3.6-038	132	*	SNF	5, 109, 110, 112	SR	Complete K- & L-Reactor Disassembly Basin upgrades.	May 1996		May 1996	Completed May 31, 1996.	CC
IP-3.6-002	133	*	SNF	5, 96, 108, 110, 112	SR	Complete stabilization of SR's Mk31 targets via dissolution in F-Canyon.	Sep 1996			At Risk. Processing (15% complete) has been suspended due to seismic issue. Basis for recommended new January 1997 due date is receiving authorization to transfer Mk 31s for processing August 1, 1996. Slippage is day-for-day thereafter (JUL 96 RPT)	RR

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IP-3.6-040	134	*	SNF	110	SR	Complete vacuum consolidation of SR's K-Reactor Disassembly Basin sludge.	Sep 1996			At Risk. Interference has been caused by restowing MK31s in the basin. (JUL 96 RPT)	RR
IP-3.6-033	135	*	SNF	108, 110, 112	SR	Begin stabilization of SR's Mk16 and Mk22 HEU SNF	Nov 1996			At Risk. See IP-3.6-040. Additionally, inclusion of failed TRR/EBR-II material in F-Canyon schedule and concentration of resources on Phase II F-Canyon restart further delays dissolver availability. (JUL 96 RPT)	RR
IP-3.6-036	136	*	SNF	109	SR	Reorient fuel in SR's K-Reactor Disassembly Basin to a horizontal configuration.	Feb 1997			Rack fabrication and installation completed 3/95. Fuel reorientation scheduled to begin 8/95 and to be completed by 12/95.	
IP-3.6-041	137	*	SNF	110	SR	Remove consolidated basin sludge from SR's K-Reactor Disassembly Basins	Sep 1997			Completing sludge removal on time is considered to be at risk by site. Recommended due date is September 1997. (JUL 96 RPT)	WW
IP-3.6-042	138	*	SNF	110	SR	Remove consolidated basin sludge from SR's L-Reactor Disassembly Basins.	Sep 1997			Completing sludge removal on time is considered to be at risk by site. Recommended due date is March 1997. (JUL 96 RPT)	WW
IP-3.6-003	139	*	SNF	5, 96, 108, 110,	SR	Complete dissolution of SR's Mk16 and MK22 SNF.	Nov 1999			See IP-3.6-033. SNF processing delay will cause delay in completion of this milestone. (JUL 96 RPT)	WW
IP-3.6-004	140	*	SNF	5, 96, 110, 112	SR	Complete stabilization of SR's resultant Uranium solutions from the dissolution of Mk16/22 SNF	Apr 2000			See IP-3.6-033. SNF processing delay will cause delay in completion of this milestone. (JUL 96 RPT)	WW
IP-3.4-001	141		Spec Iso	77	SR	Immediately discontinue active water cooling for Am/Cm solutions in F-Canyon.	Feb 1995		Feb 1995	Completed in February 1995.	CC
IP-3.4-021	142		Spec Iso	77, 83, 84	SR	Transport Pu-238 solids currently in inadequate storage to the HB-Line for venting and repackaging.	Apr 1995		Mar 1995	Completed early on March 2, 1995.	CE
IP-ES-008	143		Spec Iso	3, 81	SR	Conceptual design report for the stabilization of Am/Cm Solutions completed.	Dec 1995		Nov 1995	Completed early on November 30, 1995.	CE
IP-3.4-017	144	*	Spec Iso	82, 84	SR	Begin stabilization of Pu-242 Solutions at HB-Line, Phase III.	May 1997			Ahead of schedule. Stabilization scheduled to begin in July 1996.	
IP-3.4-018	145	*	Spec Iso	3, 77, 82, 84	SR	Complete stabilization of Pu-242 Solutions at HB-Line, Phase III.	Nov 1997			Ahead of schedule. Stabilization scheduled to be completed in December 1996.	
IP-3.4-015	146	*	Spec Iso	84	SR	Start vitrification of Am/Cm Solutions.	Mar 1998			Completion will be delayed due to melter problem. (JUL 96 RPT)	WW
IP-3.4-016	147	*	Spec Iso	3, 77, 80, 84	SR	Complete vitrification of Am/Cm Solutions.	Sep 1998			See IP-3.4-015 status. (JUL 96 RPT)	WW
IP-3.4-019	148	*	Spec Iso	84	SR	Begin stabilization of Np-237 Solutions HB-Line, Phase II.	Jul 2001				

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IP-3.4-020	149	*	Spec Iso	3, 77, 84	SR	Complete stabilization of Np-237 Solutions at HB-Line, Phase II	Dec 2002			Site is projecting completion in **September 2003.** Stabilization decision may be dependent upon facility utilization decision. ROD to be issued will specify final stategy (JUN & JUL 96 RPTS)	WW
IP-3.4-003	150		Spec Iso	77	SR	Implement effective surveillance and monitoring programs to reduce the risk of extended storage of special isotope solutions.	None		Mar 1995	Completed in March 1995. Surveillance and monitoring programs are in place and are ongoing	CC
IP-3.5-008	151	*	Uranium	91	SR	Complete construction of blending facilities at F- and H-Areas (HEU Dilution Project).	Jul 1996		Jul 1996	Completed on July 25, 1996	CC
IP-3.5-002	152	*	Uranium	3, 87, 91, 93	SR	Complete FA-Line blending and processing of 230,000 liters of HEU solutions into a stable oxide.	Dec 1997			Potential sale negotiations to TVA may impact	WW